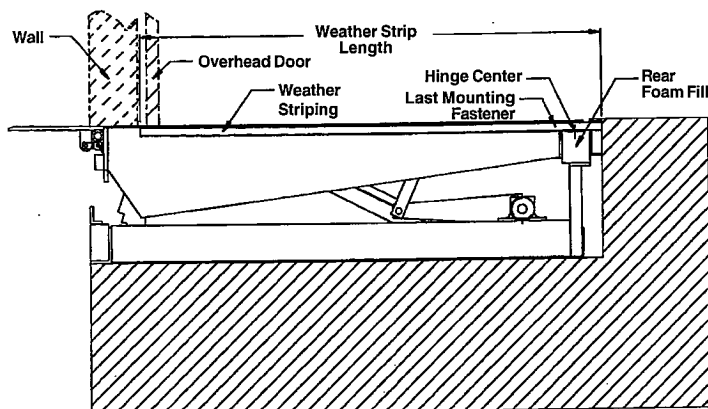


Loading Dock Equipment

OWNER'S MANUAL

DOCK LEVELER WEATHER STRIPPING KITS MODEL WS-RV, WS-RB & WS-DV



LEVELER SIZES			
DOCK LEVELER INCLUDING LIP (APPROX.)	KIT MODEL NUMBER*	PIT LENGTH (APPROX.)	STRIP LENGTH**
5 FOOT	WS-5-(STYLE)	50 INCHES	41 INCHES
6 FOOT	WS-6-(STYLE)	62 INCHES	53 INCHES
8 FOOT	WS-8-(STYLE)	85 INCHES	77 INCHES
10 FOOT	WS-10-(STYLE)	110 INCHES	101 INCHES

* Add a suffix - 7 for a seven foot wide DOCK LEVELER.
 ** Strip goes from rear of pit to door.

INSTALLATION INSTRUCTIONS STYLE RV - Replaceable Vinyl STYLE RB - Replaceable Brush

INSTALLATION INSTRUCTIONS STYLE DV - Dual Vinyl

- STEP 1** Clean steel surface thoroughly on each side, below the deck plate 4 inches, the full deck length.
- STEP 2** Drill 13/64" holes on 15 inch centers on the deck sides approximately 1-1/2" below the deck surface and also in the middle of the aluminum seal retainers, in line with the deck holes.
- STEP 3** Fasten aluminum retainers to sides of deck using self tapping sheet metal screws.
- STEP 4** Insert vinyl or brush seals into the aluminum extrusion and crimp each end to secure the seal.
- STEP 5** Lower dock leveler to lowest position. Apply cement to one side of the 5" foam and to the rear hinge box or curb angle. Force the foam in between dock leveler and rear hinge while cement is still wet and return dock to level. If your dock leveler has a continuous hinge you may not need to use the 5" foam.

- STEP 1** Clean steel surface thoroughly on each side, below the deck plate 4 inches, the full deck length.
- STEP 2** Drill 13/64" holes on 15 inch centers on the deck sides approximately 1-1/2" below the deck surface and also in the middle of the stiff surface of the Duo-Seal, lining up the holes with the deck holes.
- STEP 3** Apply cement to both the deck side surface and stiff back surface of the Duo-Seal.
- STEP 4** Let cement dry for approx. 10 minutes and then carefully press Duo-Seal to dock leveler and fasten down with self tapping sheet metal screws. Keep Duo-Seal lined up even with rear of pit. For best results allow 24 hours drying time.
- STEP 5** Lower dock leveler to lowest position and use the 5" square piece of foam. Apply cement to one side of the foam and rear hinge box or curb angle. Force the foam in between dock leveler and rear hinge while cement is still wet and return dock to level. If your leveler has a continuous hinge you may not need the rear foam.

RECEIVING INSTRUCTIONS

Every unit is thoroughly tested and inspected prior to shipment. However, it is possible that the unit may incur damage during transit. If damage is noticed when unloading, make a note of it on the **BILL OF LADING**. Remove all packing and strapping material, then inspect the unit again for damage. **IF DAMAGE IS EVIDENT, FILE A CLAIM WITH THE CARRIER IMMEDIATELY!**

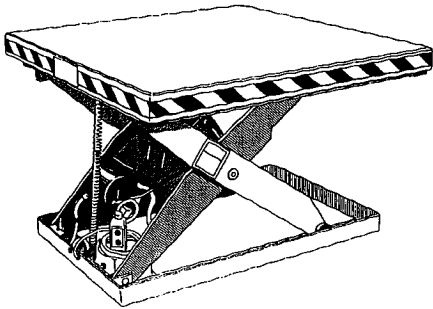
WARRANTY

This product is warranted for 90 DAYS from date of purchase to be free of manufacturing defects in material and workmanship. The manufacturer's obligation hereunder is limited to repairing such products during the warranty period, provided the product is sent prepaid back to the factory.

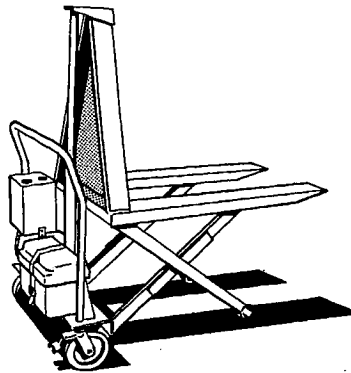
This warranty does not cover normal wear of parts or damage resulting from any of the following: negligent use or misuse of the product, use or application contrary to installation instructions, or disassembly, repair or alteration by any person prior to authorization from a factory representative.

Material Handling Problem Solvers

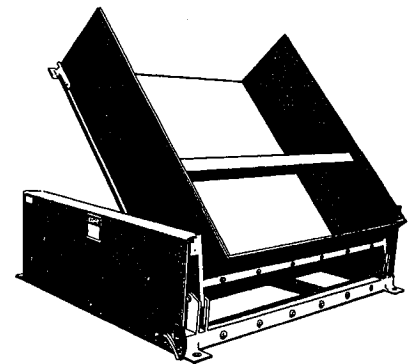
Time is money. Increased productivity equals greater profitability, cost minimization and worker compatibility. Ergonomic products will assist you with your production and safety goals.



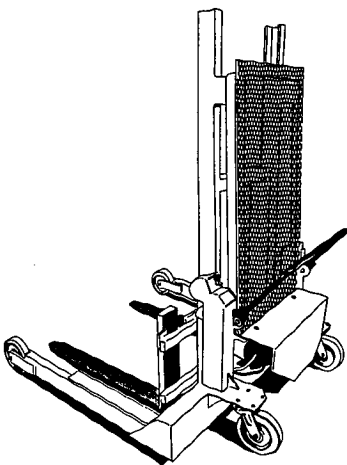
**ELECTRIC HYDRAULIC
SCISSOR LIFT TABLE**



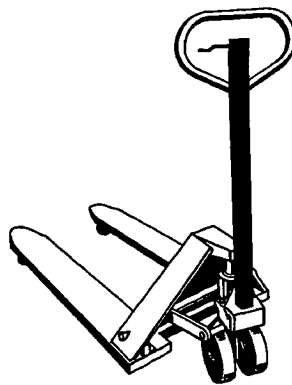
**HIGH RISE
LIFT TRUCK**



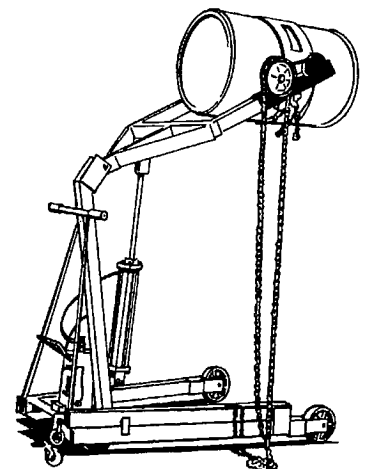
GROUND TILTER



**DC POWERED
PALLET MASTER/SERVER**



**DELUXE
PALLET TRUCK**



**HYDRAULIC DRUM
CARRIER/ROTATOR**